

Titebond ORIGINAL Good	Titebond PREMIUM Better	Titebond ULTIMATE Best
BOND STRENGTH 3,600 psi	STRONGER 3,750 psi	STRONGEST 4,000 psi
ASSEMBLY TIME 4-6 minutes	SHORTER 3-5 minutes	LONGER 8-10 minutes
APPLICATION TEMPERATURE ≥ 50°F	HIGHER ≥ 55°F	LOWER ≥ 47°F
INTERIOR USE	EXTERIOR USE Weatherproof	EXTERIOR USE Waterproof

Titebond ORIGINAL Good	Titebond PREMIUM Better	Titebond ULTIMATE Best
TYPE Aliphatic Resin	TYPE Cross-linking PVA	TYPE Proprietary Polymer
STRENGTH 3,600 psi	STRENGTH 3,750	STRENGTH 4,000 psi
CHALK TEMPERATURE ≥ 50°F	CHALK TEMPERATURE ≥ 55°F	CHALK TEMPERATURE ≥ 47°F
SHELF LIFE 2 years	SHELF LIFE 2 years	SHELF LIFE 2 years
DRIED FILM Yellow	DRIED FILM Orange	DRIED FILM Light Brown
CLEANUP Water	CLEANUP Water	CLEANUP Water
VOC 10.7 g/L	VOC 3.0 g/L	VOC 9.0 g/L
OPEN/TOTAL ASSEMBLY TIME 4-6/10-15 minutes	OPEN/TOTAL ASSEMBLY TIME 3-5/10-15 minutes	OPEN/TOTAL ASSEMBLY TIME 8-10/20-25 minutes